



# JABchem



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## Past Papers

## Standard Grade

# Credit

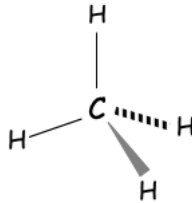
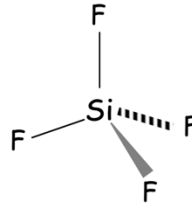
## Chemistry

# 2002

# Marking Scheme

| 2002<br>Credit    | KU  |      | PS  |      |
|-------------------|-----|------|-----|------|
|                   | /30 | %    | /30 | %    |
| 1                 | 20+ | 67%  | 19+ | 63%  |
| 2                 | 14+ | 47%  | 13+ | 43%  |
| See General Paper | <14 | <47% | <13 | <43% |

# 2002 Standard Grade Chemistry Credit Marking Scheme

| Question            | Answer  | Chemistry Covered   |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
|---------------------|---|---|---|---|---|--|---|---|---------|--------------|--------|--------------------|-------------|------------------|----------------|--------------------|-------------------|---|--|---|--|---|--|---------|--------------------------------|-------------------------------|-------------------------------|-------------------------------|-------------------------------|--------------------------------|-----------|-----------|--------|-----------------------|------------------------|----------------------------|-----------------------|-------------------|
| 1a                  | <b>A+C</b><br>Both for 1 mark   | Fertilisers are soluble salts containing potassium, phosphorus and/or nitrogen  |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 1b                  | <b>B+F</b><br>Both for 1 mark   | Bases neutralise acids.<br>Bases include metal hydroxides (alkalis), metals oxides and metal carbonates   |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 2a                  | <b>A</b>  | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Answer</th> <th style="width: 12.5%;">A</th> <th style="width: 12.5%;">B</th> <th style="width: 12.5%;">C</th> <th style="width: 12.5%;">D</th> <th style="width: 12.5%;">E</th> <th style="width: 12.5%;">F</th> </tr> </thead> <tbody> <tr> <td>Bonding type</td> <td>Ionic</td> <td>Covalent Molecular</td> <td>Metallic</td> <td>Covalent Network</td> <td>Metallic</td> <td>Covalent Molecular</td> </tr> <tr> <td>Reasoning</td> <td>Ionic as it does not conduct in the solid state but does conduct in the liquid state.</td> <td>Covalent as no conduction as solid or liquid. High melting point means covalent network.</td> <td>Metallic as conducts in both solid and liquid states.</td> <td>Covalent as no conduction as solid or liquid. High melting point means covalent network.</td> <td>Metallic as conducts in both solid and liquid states.</td> <td>Covalent as no conduction as solid or liquid. Low boiling point means covalent molecular</td> </tr> </tbody> </table> | Answer  | A   | B   | C  | D   | E   | F       | Bonding type | Ionic  | Covalent Molecular | Metallic    | Covalent Network | Metallic       | Covalent Molecular | Reasoning         | Ionic as it does not conduct in the solid state but does conduct in the liquid state. | Covalent as no conduction as solid or liquid. High melting point means covalent network. | Metallic as conducts in both solid and liquid states. | Covalent as no conduction as solid or liquid. High melting point means covalent network. | Metallic as conducts in both solid and liquid states. | Covalent as no conduction as solid or liquid. Low boiling point means covalent molecular |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Answer              | A   | B   | C   | D   | E   | F  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Bonding type        | Ionic   | Covalent Molecular  | Metallic  | Covalent Network  | Metallic  | Covalent Molecular   |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Reasoning           | Ionic as it does not conduct in the solid state but does conduct in the liquid state.                   | Covalent as no conduction as solid or liquid. High melting point means covalent network.  | Metallic as conducts in both solid and liquid states. | Covalent as no conduction as solid or liquid. High melting point means covalent network.                | Metallic as conducts in both solid and liquid states. | Covalent as no conduction as solid or liquid. Low boiling point means covalent molecular |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 2b                  | <b>B+F</b><br>Both for 1 mark   | Reasoning   |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 3a                  | <b>C+E</b><br>Both for 1 mark   | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 25%;">Write down Formulae</th> <th style="width: 25%;">Write Down Reverse of Cross Over Rule</th> <th style="width: 50%;">Follow arrows to get formula</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; vertical-align: middle;"><math>XY_2</math></td> <td style="text-align: center; vertical-align: middle;"> <math display="block">\begin{array}{cc} X &amp; Y \\ &amp; \swarrow \searrow \\ 2 &amp; 1 \end{array}</math> </td> <td style="text-align: center; vertical-align: middle;">                     Valency of X=2<br/>Metal X = Magnesium<br/><br/>                     Valency of Y=1<br/>Element = Fluorine                 </td> </tr> </tbody> </table>  | Write down Formulae                                   | Write Down Reverse of Cross Over Rule   | Follow arrows to get formula                          | $XY_2$   | $\begin{array}{cc} X & Y \\ & \swarrow \searrow \\ 2 & 1 \end{array}$ | Valency of X=2<br>Metal X = Magnesium<br><br>Valency of Y=1<br>Element = Fluorine |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Write down Formulae | Write Down Reverse of Cross Over Rule   | Follow arrows to get formula  |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| $XY_2$              | $\begin{array}{cc} X & Y \\ & \swarrow \searrow \\ 2 & 1 \end{array}$                                   | Valency of X=2<br>Metal X = Magnesium<br><br>Valency of Y=1<br>Element = Fluorine   |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 3b                  | <b>D+E</b><br>Both for 1 mark   | <div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;">  <p>Methane CH<sub>4</sub> has tetrahedral shape.</p> <ul style="list-style-type: none"> <li>Si can substitute for C in CH<sub>4</sub> as they are both in group 4.</li> <li>F can substitute for H in CH<sub>4</sub> as they both have a valency of 1.</li> </ul> </div> <div style="text-align: center;">  </div> </div>  |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 4a                  | <b>B+D</b><br>Both for 1 mark   | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Answer</th> <th style="width: 12.5%;">A</th> <th style="width: 12.5%;">B</th> <th style="width: 12.5%;">C</th> <th style="width: 12.5%;">D</th> <th style="width: 12.5%;">E</th> <th style="width: 12.5%;">F</th> </tr> </thead> <tbody> <tr> <td>Name</td> <td>butane</td> <td>2-methylpropene</td> <td>cyclobutane</td> <td>but-1-ene</td> <td>cyclopropane</td> <td>2-methylpropane</td> </tr> <tr> <td>Homologous Series</td> <td>alkane</td> <td>alkene</td> <td>cycloalkane</td> <td>alkene</td> <td>cycloalkane</td> <td>alkane</td> </tr> </tbody> </table>   | Answer  | A   | B   | C  | D   | E   | F       | Name         | butane | 2-methylpropene    | cyclobutane | but-1-ene        | cyclopropane   | 2-methylpropane    | Homologous Series | alkane  | alkene   | cycloalkane   | alkene   | cycloalkane   | alkane   |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Answer              | A   | B   | C   | D   | E   | F  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Name                | butane  | 2-methylpropene   | cyclobutane   | but-1-ene   | cyclopropane  | 2-methylpropane  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Homologous Series   | alkane  | alkene  | cycloalkane   | alkene  | cycloalkane   | alkane   |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
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| Answer              | A   | B   | C   | D   | E   | F  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Name                | butane  | 2-methylpropene   | cyclobutane   | but-1-ene   | cyclopropane  | 2-methylpropane  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Homologous Series   | alkane  | alkene  | cycloalkane   | alkene  | cycloalkane   | alkane   |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Formula             | C <sub>4</sub> H <sub>10</sub>  | C <sub>4</sub> H <sub>8</sub>   | C <sub>4</sub> H <sub>8</sub>                         | C <sub>4</sub> H <sub>8</sub>   | C <sub>3</sub> H <sub>6</sub>                         | C <sub>4</sub> H <sub>10</sub>   |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 5a                  | <b>C</b>  | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Answer</th> <th style="width: 12.5%;">A</th> <th style="width: 12.5%;">B</th> <th style="width: 12.5%;">C</th> <th style="width: 12.5%;">D</th> <th style="width: 12.5%;">E</th> </tr> </thead> <tbody> <tr> <td>Element</td> <td>Magnesium</td> <td>Oxygen</td> <td>Magnesium</td> <td>Neon</td> <td>Oxygen</td> </tr> <tr> <td>no. of protons</td> <td>12</td> <td>8</td> <td>12</td> <td>10</td> <td>8</td> </tr> <tr> <td>no. of neutrons</td> <td>13</td> <td>10</td> <td>12</td> <td>12</td> <td>10</td> </tr> <tr> <td>Charge</td> <td>no charge</td> <td>-2</td> <td>+2</td> <td>no charge</td> <td>no charge</td> </tr> <tr> <td>Symbol</td> <td><math>^{25}_{12}\text{Mg}</math></td> <td><math>^{18}_8\text{O}^{2-}</math></td> <td><math>^{24}_{12}\text{Mg}^{2+}</math></td> <td><math>^{22}_{10}\text{Ne}</math></td> <td><math>^{18}_8\text{O}</math></td> </tr> </tbody> </table>   | Answer  | A   | B   | C  | D   | E   | Element | Magnesium    | Oxygen | Magnesium          | Neon        | Oxygen           | no. of protons | 12                 | 8                 | 12  | 10   | 8   | no. of neutrons  | 13  | 10   | 12      | 12                             | 10                            | Charge                        | no charge                     | -2                            | +2                             | no charge | no charge | Symbol | $^{25}_{12}\text{Mg}$ | $^{18}_8\text{O}^{2-}$ | $^{24}_{12}\text{Mg}^{2+}$ | $^{22}_{10}\text{Ne}$ | $^{18}_8\text{O}$ |
| Answer              | A   | B   | C   | D   | E   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Element             | Magnesium   | Oxygen  | Magnesium   | Neon  | Oxygen  |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| no. of protons      | 12  | 8   | 12  | 10  | 8   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| no. of neutrons     | 13  | 10  | 12  | 12  | 10  |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Charge              | no charge   | -2  | +2  | no charge   | no charge   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Symbol              | $^{25}_{12}\text{Mg}$   | $^{18}_8\text{O}^{2-}$  | $^{24}_{12}\text{Mg}^{2+}$                            | $^{22}_{10}\text{Ne}$   | $^{18}_8\text{O}$                                     |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 5b                  | <b>A+C</b><br>Both for 1 mark   | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 20%;">Isotopes</th> <th style="width: 80%;">Same atomic number but different mass number<br/>Same number of protons but different number of neutrons</th> </tr> </thead> </table>   | Isotopes  | Same atomic number but different mass number<br>Same number of protons but different number of neutrons |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| Isotopes            | Same atomic number but different mass number<br>Same number of protons but different number of neutrons |   |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 6                   | <b>B, E</b><br>1 mark each  | <p><input checked="" type="checkbox"/> A Top number is the mass number which is the number of protons + number of neutrons</p> <p><input checked="" type="checkbox"/> B No. of neutrons = mass number - atomic number = 14 - 6 = 8</p> <p><input checked="" type="checkbox"/> C Number of protons = 6 (atomic number). Number of neutrons = mass no - atomic no. = 14 - 6 = 8.</p> <p><input checked="" type="checkbox"/> D Number of protons = 6 (atomic number). Number of neutrons = mass no - atomic no. = 14 - 6 = 8.</p> <p><input checked="" type="checkbox"/> E In neutral atoms: no. of protons = no. of electrons</p> <p><input checked="" type="checkbox"/> F Number of electrons = number of protons = 6. Number of neutrons = mass no - atomic no. = 14 - 6 = 8.</p>   |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |
| 7a                  | <b>F</b>  | <p><input checked="" type="checkbox"/> A Combustion Reaction: <math>\text{C}_4\text{H}_{10} + 6\frac{1}{2}\text{O}_2 \rightarrow 4\text{CO}_2 + 5\text{H}_2\text{O}</math></p> <p><input checked="" type="checkbox"/> B Neutralisation Reaction: <math>\text{CaCO}_3 + 2\text{HCl} \rightarrow \text{CaCl}_2 + \text{H}_2\text{O} + \text{CO}_2</math></p> <p><input checked="" type="checkbox"/> C Redox Reaction: <math>\text{Zn} + \text{H}_2\text{SO}_4 \rightarrow \text{ZnSO}_4 + \text{H}_2</math></p> <p><input checked="" type="checkbox"/> D Redox Reaction: <math>2\text{Li} + 2\text{H}_2\text{O} \rightarrow 2\text{LiOH} + \text{H}_2</math></p> <p><input checked="" type="checkbox"/> E Reduction of copper ore by heating with carbon: <math>2\text{CuO} + \text{C} \rightarrow 2\text{Cu} + \text{CO}_2</math></p> <p><input checked="" type="checkbox"/> F No Reaction: Displacement reactions only proceed if metal is higher up than ion</p>   |   |   |   |  |   |   |         |              |        |                    |             |                  |                |                    |                   |   |  |   |  |   |  |         |                                |                               |                               |                               |                               |                                |           |           |        |                       |                        |                            |                       |                   |

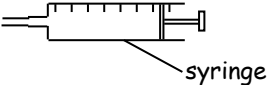
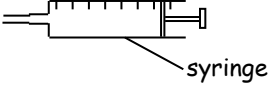
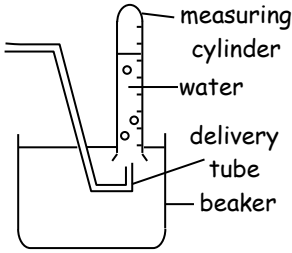


|    |                        |  |
|----|------------------------|--|
| 7b | A, B<br>1 mark each    | <input checked="" type="checkbox"/> A Hydrocarbons burn in oxygen to form carbon dioxide and water<br><input checked="" type="checkbox"/> B metal carbonates react with dilute acids to form salt + water + carbon dioxide<br><input checked="" type="checkbox"/> C MAZIT metals react with dilute acids to form salt + hydrogen gas<br><input checked="" type="checkbox"/> D Reactive metals in Group 1 react with cold water: Group 1 metal + water → salt + hydrogen<br><input checked="" type="checkbox"/> E Carbon removes oxygen from copper to form carbon dioxide: $2\text{CuO} + \text{C} \rightarrow \text{CO}_2 + 2\text{Cu}$<br><input checked="" type="checkbox"/> F Displacement reaction: Cu not high enough in Reactivity Series to displace Zn from its ion |
| 8a | A+D<br>Both for 1 mark | <input checked="" type="checkbox"/> A Combustion of hydrogen<br><input checked="" type="checkbox"/> B Displacement Reaction<br><input checked="" type="checkbox"/> C Oxidation of $\text{Fe}^{2+}$ ions<br><input checked="" type="checkbox"/> D Combustion of methane<br><input checked="" type="checkbox"/> E reduction reaction involved in corrosion where oxygen and water accept electrons<br><input checked="" type="checkbox"/> F Reductions of $\text{Fe}^{2+}$ ions  |
| 8b | C, E<br>1 mark each    | <input checked="" type="checkbox"/> C - iron metal oxidises to $\text{Fe}^{2+}$ ions then $\text{Fe}^{2+}$ ions further oxidise to become $\text{Fe}^{3+}$ ions: $\text{Fe}^{2+} \rightarrow \text{Fe}^{3+} + \text{e}^-$<br><input checked="" type="checkbox"/> E - water and oxygen are required to accept electrons during rusting: $2\text{H}_2\text{O} + \text{O}_2 + 4\text{e}^- \rightarrow 4\text{OH}^-$   |
| 9  | C, F<br>1 mark each    | <input checked="" type="checkbox"/> A Fluorine has an electron arrangement of 2,7 and becomes stable by gaining an electron<br><input checked="" type="checkbox"/> B Fluorine is a non-metal and tends to gain electrons to get a stable electron arrangement<br><input checked="" type="checkbox"/> C Fluorine has an electron arrangement of 2,7. On gaining 1 electron it becomes stable 2,8<br><input checked="" type="checkbox"/> D Fluorine atoms have 9 electrons and oxygen atoms have 8 electrons.<br><input checked="" type="checkbox"/> E Fluorine atoms have 9 electrons and chlorine atoms have 17 electrons.<br><input checked="" type="checkbox"/> F Iodine and fluorine are both in group 7 (Halogens) and both have 7 outer electrons.                      |



| Question  | Answer  | Chemistry Covered  |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
|---|---|--|---|---|---|------------------|----------------|---------------|------------------|-------------------------------------|-------------------------------------|---|---|---|-----------------------------------|-----------------|-----------------|-----------------|--------------|----------------|--------------------|----------------|----------------|--------------|----------------|----------------|------------------|--|--------------|-----------|--|--------|---|----------------|---------------|--|--|--------------|-----------|--|-------------|--|--|---------------|------------------|---|--------|
| 10a   | cracking  | Cracking turns less useful long chain saturated hydrocarbons into shorter hydrocarbons, the unsaturated ones being useful for making plastics  |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 10b(i)  | $\left[ \begin{array}{cc} \text{H} & \text{H} \\   &   \\ -\text{C} & -\text{C}- \\   &   \\ \text{Cl} & \text{H} \end{array} \right]$  | <table border="1" style="width: 100%; text-align: center;"> <tr> <td style="width: 33%;"> <math display="block">\begin{array}{cccccc} \text{H} &amp; \text{H} &amp; \text{H} &amp; \text{H} &amp; \text{H} &amp; \text{H} \\   &amp;   &amp;   &amp;   &amp;   &amp;   \\ \text{C} &amp; =\text{C} &amp; + &amp; \text{C} &amp; =\text{C} &amp; + &amp; \text{C} &amp; =\text{C} \\   &amp;   &amp; &amp;   &amp;   &amp; &amp;   &amp;   \\ \text{Cl} &amp; \text{H} &amp; &amp; \text{Cl} &amp; \text{H} &amp; &amp; \text{Cl} &amp; \text{H} \end{array}</math>           monomer         </td> <td style="width: 33%;"> <math display="block">\begin{array}{cccccc} \text{H} &amp; \text{H} &amp; \text{H} &amp; \text{H} &amp; \text{H} &amp; \text{H} \\   &amp;   &amp;   &amp;   &amp;   &amp;   \\ -\text{C} &amp; -\text{C} &amp; -\text{C} &amp; -\text{C} &amp; -\text{C} &amp; -\text{C}- \\   &amp;   &amp;   &amp;   &amp;   &amp;   \\ \text{Cl} &amp; \text{H} &amp; \text{Cl} &amp; \text{H} &amp; \text{Cl} &amp; \text{H} \end{array}</math>           polymer         </td> <td style="width: 33%;"> <math display="block">\left[ \begin{array}{cc} \text{H} &amp; \text{H} \\   &amp;   \\ -\text{C} &amp; -\text{C}- \\   &amp;   \\ \text{Cl} &amp; \text{H} \end{array} \right]</math>           Repeating Unit         </td> </tr> </table>  | $\begin{array}{cccccc} \text{H} & \text{H} & \text{H} & \text{H} & \text{H} & \text{H} \\   &   &   &   &   &   \\ \text{C} & =\text{C} & + & \text{C} & =\text{C} & + & \text{C} & =\text{C} \\   &   & &   &   & &   &   \\ \text{Cl} & \text{H} & & \text{Cl} & \text{H} & & \text{Cl} & \text{H} \end{array}$ monomer | $\begin{array}{cccccc} \text{H} & \text{H} & \text{H} & \text{H} & \text{H} & \text{H} \\   &   &   &   &   &   \\ -\text{C} & -\text{C} & -\text{C} & -\text{C} & -\text{C} & -\text{C}- \\   &   &   &   &   &   \\ \text{Cl} & \text{H} & \text{Cl} & \text{H} & \text{Cl} & \text{H} \end{array}$ polymer | $\left[ \begin{array}{cc} \text{H} & \text{H} \\   &   \\ -\text{C} & -\text{C}- \\   &   \\ \text{Cl} & \text{H} \end{array} \right]$ Repeating Unit |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| $\begin{array}{cccccc} \text{H} & \text{H} & \text{H} & \text{H} & \text{H} & \text{H} \\   &   &   &   &   &   \\ \text{C} & =\text{C} & + & \text{C} & =\text{C} & + & \text{C} & =\text{C} \\   &   & &   &   & &   &   \\ \text{Cl} & \text{H} & & \text{Cl} & \text{H} & & \text{Cl} & \text{H} \end{array}$ monomer | $\begin{array}{cccccc} \text{H} & \text{H} & \text{H} & \text{H} & \text{H} & \text{H} \\   &   &   &   &   &   \\ -\text{C} & -\text{C} & -\text{C} & -\text{C} & -\text{C} & -\text{C}- \\   &   &   &   &   &   \\ \text{Cl} & \text{H} & \text{Cl} & \text{H} & \text{Cl} & \text{H} \end{array}$ polymer | $\left[ \begin{array}{cc} \text{H} & \text{H} \\   &   \\ -\text{C} & -\text{C}- \\   &   \\ \text{Cl} & \text{H} \end{array} \right]$ Repeating Unit  |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 10b(ii)   | hydrogen chloride or carbon monoxide  | PVC releases poisonous hydrogen chloride gas when burnt<br>plastics release poisonous carbon monoxide when burnt   |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 11a(i)  | hydrolysis  | Hydrolysis: starch + water $\longrightarrow$ glucose   |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 11a(ii)   | fructose or maltose   | <table border="1" style="width: 100%; text-align: center;"> <tr> <th>Carbohydrate</th> <td>fructose</td> <td>glucose</td> <td>maltose</td> <td>sucrose</td> <td>starch</td> </tr> <tr> <th>Formula</th> <td><math>\text{C}_6\text{H}_{12}\text{O}_6</math></td> <td><math>\text{C}_6\text{H}_{12}\text{O}_6</math></td> <td><math>\text{C}_{12}\text{H}_{22}\text{O}_{11}</math></td> <td><math>\text{C}_{12}\text{H}_{22}\text{O}_{11}</math></td> <td><math>(\text{C}_6\text{H}_{10}\text{O}_5)_n</math></td> </tr> <tr> <th>Reaction with Benedict's Solution</th> <td>turns brick red</td> <td>turns brick red</td> <td>turns brick red</td> <td>no change</td> <td>no change</td> </tr> <tr> <th>Type</th> <td>monosaccharide</td> <td>monosaccharide</td> <td>disaccharide</td> <td>disaccharide</td> <td>polysaccharide</td> </tr> </table>   | Carbohydrate  | fructose  | glucose   | maltose          | sucrose        | starch        | Formula          | $\text{C}_6\text{H}_{12}\text{O}_6$ | $\text{C}_6\text{H}_{12}\text{O}_6$ | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$ | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$ | $(\text{C}_6\text{H}_{10}\text{O}_5)_n$ | Reaction with Benedict's Solution | turns brick red | turns brick red | turns brick red | no change    | no change      | Type               | monosaccharide | monosaccharide | disaccharide | disaccharide   | polysaccharide |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Carbohydrate  | fructose  | glucose  | maltose   | sucrose   | starch  |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Formula   | $\text{C}_6\text{H}_{12}\text{O}_6$   | $\text{C}_6\text{H}_{12}\text{O}_6$  | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$   | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$   | $(\text{C}_6\text{H}_{10}\text{O}_5)_n$   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Reaction with Benedict's Solution   | turns brick red   | turns brick red  | turns brick red   | no change   | no change   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Type  | monosaccharide  | monosaccharide   | disaccharide  | disaccharide  | polysaccharide  |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 11a(iii)  | enzymes denature at high temperatures   | At high temperature (well above $37^\circ\text{C}$ ), enzymes change shape and denature. This stops the enzyme from breaking down the starch into glucose and this is why there is no colour change with Benedict's solution   |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 11b   | $\text{C}_6\text{H}_{12}\text{O}_6$   | <table border="1" style="width: 100%; text-align: center;"> <tr> <th>Carbohydrate</th> <td>fructose</td> <td>glucose</td> <td>maltose</td> <td>sucrose</td> <td>starch</td> </tr> <tr> <th>Formula</th> <td><math>\text{C}_6\text{H}_{12}\text{O}_6</math></td> <td><math>\text{C}_6\text{H}_{12}\text{O}_6</math></td> <td><math>\text{C}_{12}\text{H}_{22}\text{O}_{11}</math></td> <td><math>\text{C}_{12}\text{H}_{22}\text{O}_{11}</math></td> <td><math>(\text{C}_6\text{H}_{10}\text{O}_5)_n</math></td> </tr> <tr> <th>Type</th> <td>monosaccharide</td> <td>monosaccharide</td> <td>disaccharide</td> <td>disaccharide</td> <td>polysaccharide</td> </tr> </table>  | Carbohydrate  | fructose  | glucose   | maltose          | sucrose        | starch        | Formula          | $\text{C}_6\text{H}_{12}\text{O}_6$ | $\text{C}_6\text{H}_{12}\text{O}_6$ | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$ | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$ | $(\text{C}_6\text{H}_{10}\text{O}_5)_n$ | Type                              | monosaccharide  | monosaccharide  | disaccharide    | disaccharide | polysaccharide |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Carbohydrate  | fructose  | glucose  | maltose   | sucrose   | starch  |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Formula   | $\text{C}_6\text{H}_{12}\text{O}_6$   | $\text{C}_6\text{H}_{12}\text{O}_6$  | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$   | $\text{C}_{12}\text{H}_{22}\text{O}_{11}$   | $(\text{C}_6\text{H}_{10}\text{O}_5)_n$   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Type  | monosaccharide  | monosaccharide   | disaccharide  | disaccharide  | polysaccharide  |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 12a(i)  | $\begin{array}{c} \text{TiCl}_4 + 2\text{H}_2\text{O} \\ \downarrow \\ \text{TiO}_2 + 4\text{HCl} \end{array}$  | $\text{TiCl}_4 + 2\text{H}_2\text{O} \longrightarrow \text{TiO}_2 + 4\text{HCl}$   |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 12a(ii)   | covalent bonding  | Covalent compounds have lower melting/boiling points and can be liquids and gases at room temperature.<br>Ionic compounds have higher melting points are all solid at room temp.   |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 12b   | 60%   | $\text{gfm TiO}_2 = (1 \times 48) + (2 \times 16) = 48 + 32 = 80\text{g}$<br>$\% \text{Ti} = \frac{\text{mass of Ti}}{\text{gfm}} \times 100 = \frac{48}{80} \times 100 = 60\%$  |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 13a   | $\text{Cu} + 2\text{Ag}^+ \rightarrow \text{Cu}^{2+} + 2\text{Ag}$  | $\text{Cu} + 2\text{Ag}^+ + 2\text{NO}_3^- \rightarrow \text{Cu}^{2+} + 2\text{Ag} + 2\text{NO}_3^-$ Cancel out any spectator ions which appear on both sides<br>$\text{Cu} + 2\text{Ag}^+ + \cancel{2\text{NO}_3^-} \rightarrow \text{Cu}^{2+} + 2\text{Ag} + \cancel{2\text{NO}_3^-}$ Re-write equation omitting spectator ions<br>$\text{Cu} + 2\text{Ag}^+ \rightarrow \text{Cu}^{2+} + 2\text{Ag}$  |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 13b   | $\text{Cu} \rightarrow \text{Cu}^{2+} + 2e^-$   | <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%; text-align: right;">Redox Reaction</td> <td style="width: 10%;"></td> <td style="width: 10%; text-align: center;"><math>\text{Cu}</math></td> <td style="width: 10%; text-align: center;">+</td> <td style="width: 10%; text-align: center;"><math>2\text{Ag}^+</math></td> <td style="width: 10%; text-align: center;"><math>\rightarrow</math></td> <td style="width: 10%; text-align: center;"><math>\text{Cu}^{2+}</math></td> <td style="width: 10%; text-align: center;">+</td> <td style="width: 10%; text-align: center;"><math>2\text{Ag}</math></td> </tr> <tr> <td></td> <td></td> <td style="text-align: center;">⋮</td> <td></td> <td style="text-align: center;">⋮</td> <td></td> <td style="text-align: center;">⋮</td> <td></td> <td style="text-align: center;">⋮</td> </tr> <tr> <td style="text-align: right;">Separate equations</td> <td></td> <td style="text-align: center;"><math>\text{Cu}</math></td> <td></td> <td style="text-align: center;"><math>2\text{Ag}^+</math></td> <td style="text-align: center;"><math>\rightarrow</math></td> <td style="text-align: center;"><math>\text{Cu}^{2+}</math></td> <td></td> <td style="text-align: center;"><math>2\text{Ag}</math></td> </tr> <tr> <td style="text-align: right;">Reduction</td> <td></td> <td style="text-align: center;"><math>2e^-</math></td> <td style="text-align: center;">+</td> <td style="text-align: center;"><math>2\text{Ag}^+</math></td> <td style="text-align: center;"><math>\rightarrow</math></td> <td></td> <td></td> <td style="text-align: center;"><math>2\text{Ag}</math></td> </tr> <tr> <td style="text-align: right;">Oxidation</td> <td></td> <td style="text-align: center;"><math>\text{Cu}</math></td> <td></td> <td></td> <td style="text-align: center;"><math>\rightarrow</math></td> <td style="text-align: center;"><math>\text{Cu}^{2+}</math></td> <td style="text-align: center;">+</td> <td style="text-align: center;"><math>2e^-</math></td> </tr> </table> | Redox Reaction  |   | $\text{Cu}$   | +                | $2\text{Ag}^+$ | $\rightarrow$ | $\text{Cu}^{2+}$ | +                                   | $2\text{Ag}$                        |   |   | ⋮                                       |                                   | ⋮               |                 | ⋮               |              | ⋮              | Separate equations |                | $\text{Cu}$    |              | $2\text{Ag}^+$ | $\rightarrow$  | $\text{Cu}^{2+}$ |  | $2\text{Ag}$ | Reduction |  | $2e^-$ | + | $2\text{Ag}^+$ | $\rightarrow$ |  |  | $2\text{Ag}$ | Oxidation |  | $\text{Cu}$ |  |  | $\rightarrow$ | $\text{Cu}^{2+}$ | + | $2e^-$ |
| Redox Reaction  |   | $\text{Cu}$  | +   | $2\text{Ag}^+$  | $\rightarrow$   | $\text{Cu}^{2+}$ | +              | $2\text{Ag}$  |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
|   |   | ⋮  |   | ⋮   |   | ⋮                |                | ⋮             |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Separate equations  |   | $\text{Cu}$  |   | $2\text{Ag}^+$  | $\rightarrow$   | $\text{Cu}^{2+}$ |                | $2\text{Ag}$  |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Reduction   |   | $2e^-$   | +   | $2\text{Ag}^+$  | $\rightarrow$   |                  |                | $2\text{Ag}$  |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| Oxidation   |   | $\text{Cu}$  |   |   | $\rightarrow$   | $\text{Cu}^{2+}$ | +              | $2e^-$        |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |
| 13c(i)  | copper                  silver<br>silver nitrate solution   | In cells, a metal electrode is placed in a solution of its own ions e.g. silver in silver nitrate solution   |   |   |   |                  |                |               |                  |                                     |                                     |   |   |   |                                   |                 |                 |                 |              |                |                    |                |                |              |                |                |                  |  |              |           |  |        |   |                |               |  |  |              |           |  |             |  |  |               |                  |   |        |



| 13c(ii)             | precipitate produced in ion bridge  | sodium carbonate will react with copper nitrate to form copper carbonate precipitate. Sodium carbonate will react with silver nitrate to form silver carbonate precipitate. Precipitate may stop ion bridge from completing the circuit.   |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
|---------------------|---|--|---|---------|------------|------|---------------|-----------|---------------------|---|--------|------------|-------------------------|--|--|--|--|------------|----------------|----|----|----|----|--|---------------|-----------------|----|----|----|----|----|---------------------|---------------|---|----|----|----|----|----|
| 14a                 |    |  <p>Gas Syringe</p>   |  <p>Collection Over Water<br/>(some CO<sub>2</sub> will dissolve in water)</p>   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 14b                 | Line graph  | $\frac{1}{2}$ mark - both labels with units<br>$\frac{1}{2}$ mark - points plotted correctly   | $\frac{1}{2}$ mark - both scales<br>$\frac{1}{2}$ mark - points joined  |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 14c                 | $\sim 22\text{cm}^3$ (from graph)   | Estimate the value from the graph at 20 seconds  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 14d                 | $(\text{Na}^+)_2\text{CO}_3^{2-}$   | <p>Write down Valency below each ion's symbol</p> <p>Na      <math>\text{CO}_3^{2-}</math></p> <p>1      2</p>   | <p>Put in Cross-over Arrows</p> <p>Na      <math>\text{CO}_3^{2-}</math></p> <p>1      2</p> <p>Follow arrows and cancel down to get formula</p> <p><b>Na<sub>2</sub>CO<sub>3</sub></b></p> <p>Work out charges on ions. If more than one of ion put ion in brackets and number outside</p> <p><math>(\text{Na}^+)_2\text{CO}_3^{2-}</math></p> |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 15a                 | <table border="1"> <thead> <tr> <th>Metal</th> <th>Extraction Method</th> </tr> </thead> <tbody> <tr> <td>mercury</td> <td>heat alone</td> </tr> <tr> <td>lead</td> <td>heat + carbon</td> </tr> <tr> <td>magnesium</td> <td>molten electrolysis</td> </tr> </tbody> </table> | Metal  | Extraction Method   | mercury | heat alone | lead | heat + carbon | magnesium | molten electrolysis | <table border="1"> <thead> <tr> <th>Method</th> <th>Reactivity</th> <th colspan="5">Metals Made this Method</th> </tr> </thead> <tbody> <tr> <td>heat alone</td> <td>least reactive</td> <td>Hg</td> <td>Ag</td> <td>Au</td> <td>Pt</td> <td></td> </tr> <tr> <td>heat + carbon</td> <td>Medium reactive</td> <td>Zn</td> <td>Fe</td> <td>Sn</td> <td>Pb</td> <td>Cu</td> </tr> <tr> <td>molten electrolysis</td> <td>Most Reactive</td> <td>K</td> <td>Na</td> <td>Li</td> <td>Ca</td> <td>Mg</td> <td>Al</td> </tr> </tbody> </table> | Method | Reactivity | Metals Made this Method |  |  |  |  | heat alone | least reactive | Hg | Ag | Au | Pt |  | heat + carbon | Medium reactive | Zn | Fe | Sn | Pb | Cu | molten electrolysis | Most Reactive | K | Na | Li | Ca | Mg | Al |
| Metal               | Extraction Method   |  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| mercury             | heat alone  |  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| lead                | heat + carbon   |  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| magnesium           | molten electrolysis   |  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| Method              | Reactivity  | Metals Made this Method  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| heat alone          | least reactive  | Hg   | Ag  | Au      | Pt         |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| heat + carbon       | Medium reactive   | Zn   | Fe  | Sn      | Pb         | Cu   |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| molten electrolysis | Most Reactive   | K  | Na  | Li      | Ca         | Mg   | Al            |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 15b(i)              | Blast furnace   | Iron is made in a blast furnace  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 15b(ii)             | 1120 tonnes   | <p>1mol Fe<sub>2</sub>O<sub>3</sub> = (2×56) + (3×16) = 112 + 48 = 160g</p> $\text{no. of mol} = \frac{\text{mass}}{\text{gfm}} = \frac{1600\text{g}}{160\text{g mol}^{-1}} = 10\text{mol}$ $\text{Fe}_2\text{O}_3 + 3\text{CO} \longrightarrow 2\text{Fe} + 3\text{CO}_2$ <p>1mol    2mol</p> <p>10mol                                         20mol</p> <p>1mol Fe = 56g</p> <p>mass = no. of mol × gfm = 20mol × 56g mol<sup>-1</sup> = 1120g</p> <p>160g Fe<sub>2</sub>O<sub>3</sub> produces 1120g of Fe</p> <p>∴ 160tonnes Fe<sub>2</sub>O<sub>3</sub> produces 1120tonnes of Fe</p> |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 16a                 | carbon dioxide  | <p>glucose <math>\xrightarrow[\text{(no air)}]{\text{yeast enzymes}}</math> ethanol + carbon dioxide</p> $\text{C}_6\text{H}_{12}\text{O}_6 \longrightarrow 2\text{C}_2\text{H}_5\text{OH} + 2\text{CO}_2$   |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 16b                 | alcohol kills the yeast   | At ~15% alcohol, the yeast is poisoned by the alcohol. Drinks made by fermentation alone have a maximum alcohol concentration of ~16%. Drinks with an alcohol concentration greater than this have to be made using distillation.  |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |
| 16c(i)              | Addition Or Hydration   | <p>Addition: molecule adds across the C=C double bond</p> $\begin{array}{c} \text{H}-\text{C}=\text{C}-\text{H} \\   \quad   \\ \text{H} \quad \text{H} \\ \text{ethene} \end{array} + \text{H}_2\text{O} \longrightarrow \begin{array}{c} \text{H} \quad \text{OH} \\   \quad   \\ \text{H}-\text{C}-\text{C}-\text{H} \\   \quad   \\ \text{H} \quad \text{H} \\ \text{ethanol} \end{array}$ <p>Hydration: H<sub>2</sub>O molecule adds across the C=C double bond</p>   |   |         |            |      |               |           |                     |   |        |            |                         |  |  |  |  |            |                |    |    |    |    |  |               |                 |    |    |    |    |    |                     |               |   |    |    |    |    |    |



| 16c(ii)                   | One from:  | $\begin{array}{cccc} \text{OH} & \text{H} & \text{H} & \text{H} \\   &   &   &   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{C}-\text{H} \\   &   &   &   \\ \text{H} & \text{CH}_3 & \text{H} & \text{H} \end{array}$ <p style="text-align: center;">2-methylbutan-1-ol</p> or $\begin{array}{cccc} & \text{H} & \text{OH} & \text{H} & \text{H} \\ &   &   &   &   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{C}-\text{H} \\ &   &   &   &   \\ & \text{H} & \text{CH}_3 & \text{H} & \text{H} \end{array}$ <p style="text-align: center;">2-methylbutan-2-ol</p>  |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
|---------------------------|--|---|---|--|----------|--------|--------|---------------------------|--|---|---|--|---------|-----------|-----------|-----------|-----------|--------------|----------------------|----------------------|----------------------|----------------------|-----------------|--------------|--------------|--------------|--------------|
| 17a(i)                    | $C_nH_{2n}O$   | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Type</th> <th>Aldehyde</th> <th>Aldehyde</th> <th>Ketone</th> <th>Ketone</th> </tr> </thead> <tbody> <tr> <td>Structure</td> <td><math>\begin{array}{c} \text{H} \\   \\ \text{H}-\text{C}-\text{C}=\text{O} \\   \\ \text{H} \end{array}</math></td> <td><math>\begin{array}{c} \text{H} &amp; \text{H} \\   &amp;   \\ \text{H}-\text{C}-\text{C}-\text{C}=\text{O} \\   &amp;   \\ \text{H} &amp; \text{H} \end{array}</math></td> <td><math>\begin{array}{c} \text{H} &amp; \text{O} &amp; \text{H} \\   &amp;    &amp;   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{H} \\   &amp; &amp;   \\ \text{H} &amp; &amp; \text{H} \end{array}</math></td> <td><math>\begin{array}{c} \text{H} &amp; \text{H} &amp; \text{O} &amp; \text{H} \\   &amp;   &amp;    &amp;   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{C}-\text{H} \\   &amp;   &amp; &amp;   \\ \text{H} &amp; \text{H} &amp; &amp; \text{H} \end{array}</math></td> </tr> <tr> <td>Formula</td> <td><math>C_2H_4O</math></td> <td><math>C_3H_6O</math></td> <td><math>C_3H_6O</math></td> <td><math>C_4H_8O</math></td> </tr> <tr> <td>Relationship</td> <td>If <math>n=2</math> then <math>2n=4</math></td> <td>If <math>n=3</math> then <math>2n=6</math></td> <td>If <math>n=3</math> then <math>2n=6</math></td> <td>If <math>n=4</math> then <math>2n=8</math></td> </tr> <tr> <td>General Formula</td> <td><math>C_nH_{2n}O</math></td> <td><math>C_nH_{2n}O</math></td> <td><math>C_nH_{2n}O</math></td> <td><math>C_nH_{2n}O</math></td> </tr> </tbody> </table> | Type  | Aldehyde   | Aldehyde | Ketone | Ketone | Structure                 | $\begin{array}{c} \text{H} \\   \\ \text{H}-\text{C}-\text{C}=\text{O} \\   \\ \text{H} \end{array}$ | $\begin{array}{c} \text{H} & \text{H} \\   &   \\ \text{H}-\text{C}-\text{C}-\text{C}=\text{O} \\   &   \\ \text{H} & \text{H} \end{array}$ | $\begin{array}{c} \text{H} & \text{O} & \text{H} \\   &    &   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{H} \\   & &   \\ \text{H} & & \text{H} \end{array}$ | $\begin{array}{c} \text{H} & \text{H} & \text{O} & \text{H} \\   &   &    &   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{C}-\text{H} \\   &   & &   \\ \text{H} & \text{H} & & \text{H} \end{array}$ | Formula | $C_2H_4O$ | $C_3H_6O$ | $C_3H_6O$ | $C_4H_8O$ | Relationship | If $n=2$ then $2n=4$ | If $n=3$ then $2n=6$ | If $n=3$ then $2n=6$ | If $n=4$ then $2n=8$ | General Formula | $C_nH_{2n}O$ | $C_nH_{2n}O$ | $C_nH_{2n}O$ | $C_nH_{2n}O$ |
| Type                      | Aldehyde   | Aldehyde  | Ketone  | Ketone   |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| Structure                 | $\begin{array}{c} \text{H} \\   \\ \text{H}-\text{C}-\text{C}=\text{O} \\   \\ \text{H} \end{array}$ | $\begin{array}{c} \text{H} & \text{H} \\   &   \\ \text{H}-\text{C}-\text{C}-\text{C}=\text{O} \\   &   \\ \text{H} & \text{H} \end{array}$   | $\begin{array}{c} \text{H} & \text{O} & \text{H} \\   &    &   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{H} \\   & &   \\ \text{H} & & \text{H} \end{array}$ | $\begin{array}{c} \text{H} & \text{H} & \text{O} & \text{H} \\   &   &    &   \\ \text{H}-\text{C}-\text{C}-\text{C}-\text{C}-\text{H} \\   &   & &   \\ \text{H} & \text{H} & & \text{H} \end{array}$ |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| Formula                   | $C_2H_4O$  | $C_3H_6O$   | $C_3H_6O$   | $C_4H_8O$  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| Relationship              | If $n=2$ then $2n=4$   | If $n=3$ then $2n=6$  | If $n=3$ then $2n=6$  | If $n=4$ then $2n=8$   |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| General Formula           | $C_nH_{2n}O$   | $C_nH_{2n}O$  | $C_nH_{2n}O$  | $C_nH_{2n}O$   |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 17a(ii)                   | Answer to include:   | Alcohol with an -OH on end form aldehydes<br>or Alcohol with -OH group in middle of chain form ketones  |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 17b                       | aluminium is too reactive  | Aluminium is much higher up Electrochemical/Reactivity series than copper   |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 18a                       | readily available  | Cost of raw materials to make the product is a key factor in efficient production   |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 18b                       | hydrogen   | Water and north sea gas(methane) both contain hydrogen. Air contains no hydrogen but contains nitrogen, the other reactant to make ammonia  |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 18c                       | ammonium phosphate   | Ammonia forms ammonium hydroxide in water and is neutralised by phosphoric acid:<br>$\begin{array}{ccc} \text{ammonium} & + & \text{phosphoric} \\ \text{hydroxide} & & \text{acid} \end{array} \longrightarrow \begin{array}{c} \text{ammonium} \\ \text{phosphate} \end{array} + \text{water}$  |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 18d(i)                    | The higher the temp the lower the % yield  | Pick same pressure for each line and read % Yield on y-axis<br>e.g. at 100 atmospheres pressure: <table border="1" style="margin-left: auto; margin-right: auto; border-collapse: collapse;"> <thead> <tr> <th>Temperature</th> <th>200°C</th> <th>300°C</th> <th>400°C</th> <th>500°C</th> </tr> </thead> <tbody> <tr> <td>Yield at 100 atm pressure</td> <td>81%</td> <td>53%</td> <td>26%</td> <td>10%</td> </tr> </tbody> </table>  | Temperature   | 200°C  | 300°C    | 400°C  | 500°C  | Yield at 100 atm pressure | 81%  | 53%   | 26%   | 10%  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| Temperature               | 200°C  | 300°C   | 400°C   | 500°C  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| Yield at 100 atm pressure | 81%  | 53%   | 26%   | 10%  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 18d(ii)                   | Ammonia breaks down before reaching 100% $NH_3$  | $N_2 + 3H_2 \longrightarrow 2NH_3$ reaction never reaches 100% $NH_3$ as the $NH_3$ breaks back down to the reactants.  |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 19a(i)                    | $20.1\text{cm}^3$  | Ignore 1 <sup>st</sup> titre (rough titre) when calculating average volume.<br>$\text{average titre} = \frac{20.0 + 20.2}{2} = \frac{40.2}{2} = 20.1\text{cm}^3$  |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 19a(ii)                   | $0.00201\text{mol}$  | $\begin{aligned} \text{no. of mol} &= \text{volume} \times \text{concentration} \\ &= 0.0201\text{litres} \times 0.1 \text{ mol/l} \\ &= 0.00201 \text{ mol} \end{aligned}$   |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |
| 19b                       | $0.0804 \text{ mol/l}$   | sodium hydroxide + ethanoic acid $\longrightarrow$ sodium ethanoate + water<br>$\begin{array}{ccc} 1\text{mol} & & 1\text{mol} \\ 0.00201\text{mol} & & 0.00201\text{mol} \end{array}$ $\text{concentration} = \frac{\text{no. of mol}}{\text{volume}} = \frac{0.00201\text{mol}}{0.025\text{litres}} = 0.0804 \text{ mol l}^{-1}$  |   |  |          |        |        |                           |  |   |   |  |         |           |           |           |           |              |                      |                      |                      |                      |                 |              |              |              |              |

